

Selection of Ammonia (NH₃) Sensors

SemeaTech manufactures a number of ammonia (NH₃) sensors using different electrochemical (EC) technologies. This document highlights the different sensors and provides recommendations for the selection of these sensors in accordance with user applications.

- Distinctive performances

NH ₃ Sensor Family	Expected Capacity ppm-hrs	Expected Lifetime years	Typical T ₉₀ seconds	Typical Resolution ppm	Notes
Standard 4-series NH ₃ sensors	>10,000	2	<45	>0.10	The actual lifetime varies based on the ammonia concentration the sensor has exposure to
Standard 7-series NH ₃ sensors	>10,000	2	<45	>0.30	The actual lifetime varies based on the ammonia concentration the sensor has exposure to
Long-life 4-series NH ₃ sensors	Non-depleting	5	4NH ₃ -100L <45	>0.20	
			4NH ₃ -200L <75	>1.00	
			4NH ₃ -500L <85	>2.00	
			4NH ₃ -1000L <110	>2.00	
			4NH ₃ -2000L <120	>5.00	
			4NH ₃ -5000L <120	>50.00	
Long-life 7-series NH ₃ sensors	Non-depleting	5	<90 7NH ₃ -1000L <120	>0.30	
4-electrode NH ₃ sensors	Non-depleting	5	<120	>0.06	It is designed specifically for air quality monitoring (AQM)
Mini NH ₃ sensors	Non-depleting	2	<60	>0.08	It is designed mainly for handheld and compact instruments

- The response time (T₉₀) of an NH₃ sensor for less than 45 seconds is essential to meet a variety of regional ammonia safety standards.
- The long-life NH₃ sensors are non-depleting, regardless of how much ammonia they have been exposed to. The long-life NH₃ sensors are ideal to be used in places where ammonia could be present 24/7, such as refrigeration facilities or livestock farms.
- The 4-electrode NH₃ sensor is designed on a 7-series platform with an additional electrode, the auxiliary electrode. It provides the highest resolution at 60 ppb and outstanding long-term stability.

- The mini-NH₃ sensors are miniature, non-depleting, and long-life for miniaturized handheld and low-cost ammonia monitors.
- SemeaTech offers Smart Modules to pair with 4 and 7 series sensors. The Smart Modules provide UART and I2C outputs with a compensation mechanism for environmental parameter fluctuations.

